



## Cutting Edge Technologies, LLC (CET) Order Acceptance Terms and Conditions

The following terms and conditions apply to all work performed by CET against a customer purchase order or any other authorization to proceed from the customer.

**Order Scheduling:** CET will place work into its schedule upon receiving a purchase order or an authorization to proceed from the Customer.

**COMPLETION DATES:** An estimated completion date may be provided, but CET cannot be penalized for missed delivery dates.

**ENGINEERING DEFINITION:** CET will write part programming net to the engineering CAD model provided or approved by the Customer. If a CAD model is not available, CET will create a model from the engineering definition available (engineering print, design requirements, sketches, etc.). CET will provide the generated model to the Customer for approval. The engineering model shall be a complete definition of all features of the part configuration to be programmed. CET can edit the model to fit the configuration requested by the Customer as required. The model will be considered the sole media of acceptance by CET. The Customer will be made aware of and approve any changes CET makes to the model. This approved model will be used for all process and fixture design.

**REQUIREMENTS FOR MANUFACTURING PROCESS:** The Customer will provide complete part engineering definition, stock size, work center information, tools and fixtures available or required and will work with CET to define a high-level concept needed to complete the layout. If the stock size is unknown, CET can define the stock required for the part and provide that size to the customer for approval. If CET designs workholding fixtures, those fixture designs will be submitted to the customer for approval before proceeding with programming.

**MANUFACTURING PROCESS APPROVAL:** CET will provide a manufacturing process description for planning to be reviewed by the Customer. Once the layout is approved, any future changes to the layout (including but not limited to: stock size changes, part configuration changes, tooling changes, fixture design changes, additional operations, changing the order of the operations or work center, etc) may be subject to additional charges at CET's discretion.

**DELIVERY/LIABILITY:** After CET delivers a completed project, the Customer will have the opportunity to review and request changes. CET will fully support any changes that fall inside the scope of the layout description for planning. Liability of the project shifts to the Customer once the project is approved. (including but not limited to; nonconforming parts, equipment malfunction, cutter damage, etc.) Certificate of Compliance (CofC) will not be provided by CET, LLC for Programming Services.

**PROGRAM PROVE-OUT SUPPORT:** CET offers support without compensation for any and all program prove-out changes that fall inside the scope of the approved manufacturing process for up to 90 days. The 90 days starts upon initial delivery by CET. After the 90-day prove-out period CET reserves the right to bill for any additional work on the project.

**PAYMENT TERMS:** CET will invoice upon initial delivery of the project. Payment terms will be 2% 10 net 30.

Revision A